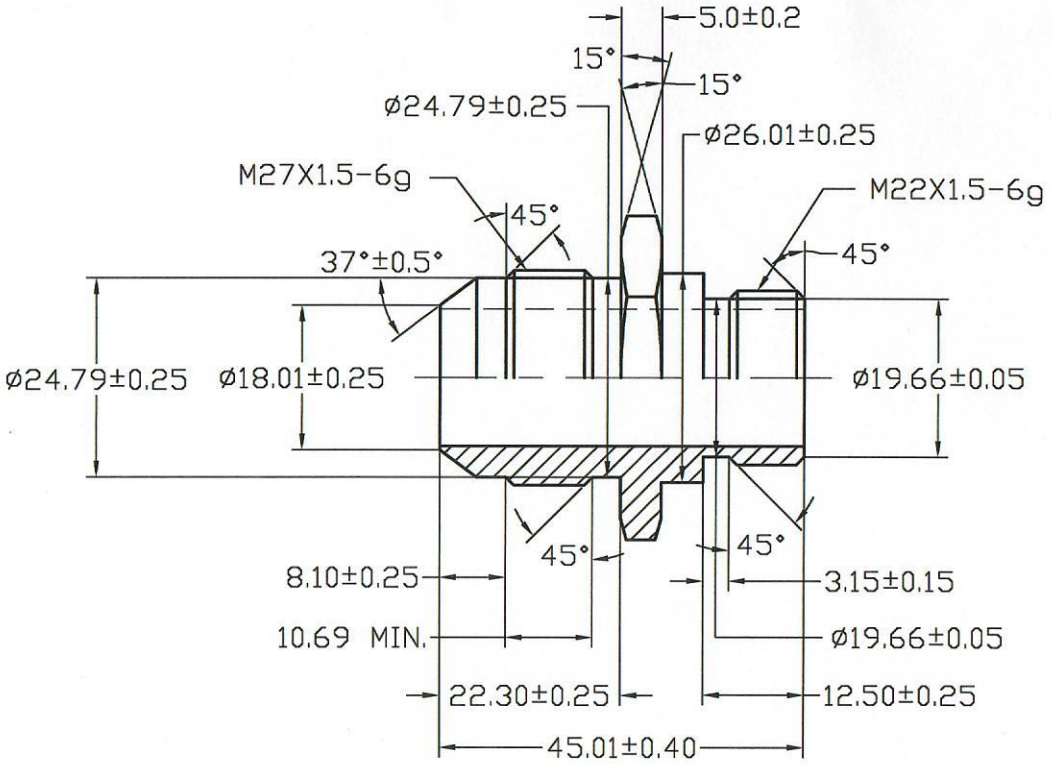
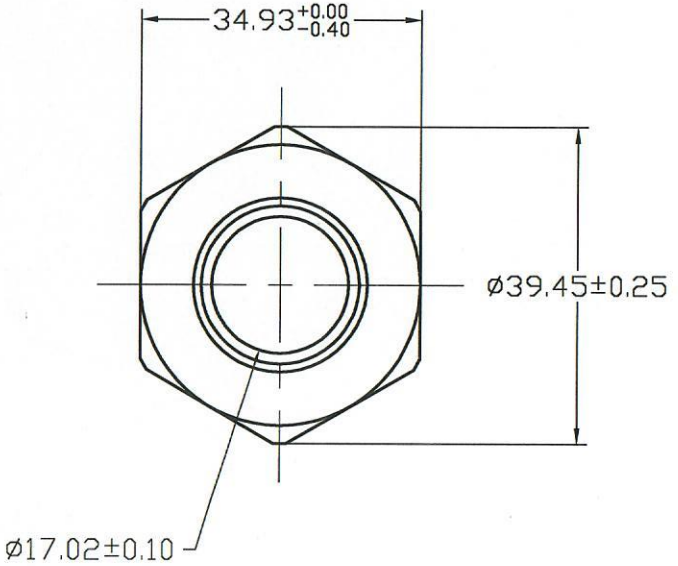
REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
A	Apr.02.2020	Drawing Update	





UNLESS SPECIFIED
ALL DIMENSIONS IN mm,
MACHINED SURFACES Ra=3.2um,
ANGLE TOLERANCES ±5°,
Other tolerance except angles,
in accordance with
GB/T1804-2000(ISO2768-1)-m
and GB/T1184-1996(ISO2768-2)-m

其它事项，
图示尺寸单位为mm，
未注机加工表面粗糙度 Ra=3.2um，
未注角度公差 ±5°，
其它未注公差（除角度外）均按：
GB/T1804-2000(ISO2768-1)-m 和
GB/T1184-1996(ISO2768-2)-m

Zhejiang Gaocheng Autoparts Co.,Ltd

PART No 零件名	40579-M27-M22

MATERIAL	Chinese steel 45	SCALE: NTS	APPD: 批准	DRN: Sun Jianghuan 制图 20.04.02
FINISH	Remove all sharp edges,burrs,slivers and swarf, break all edges 0.127–0.254mm. ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST. 去除所有毛刺，铁屑等残留物，锐边倒钝0.127-0.254mm. 镀锌，三价铬钝化，银白色，盐雾试验96小时无白斑。144小时无红锈，镀锌层厚度大于8um.		DATE: 日期	CHK: Li Junbiao 审核 20.04.02