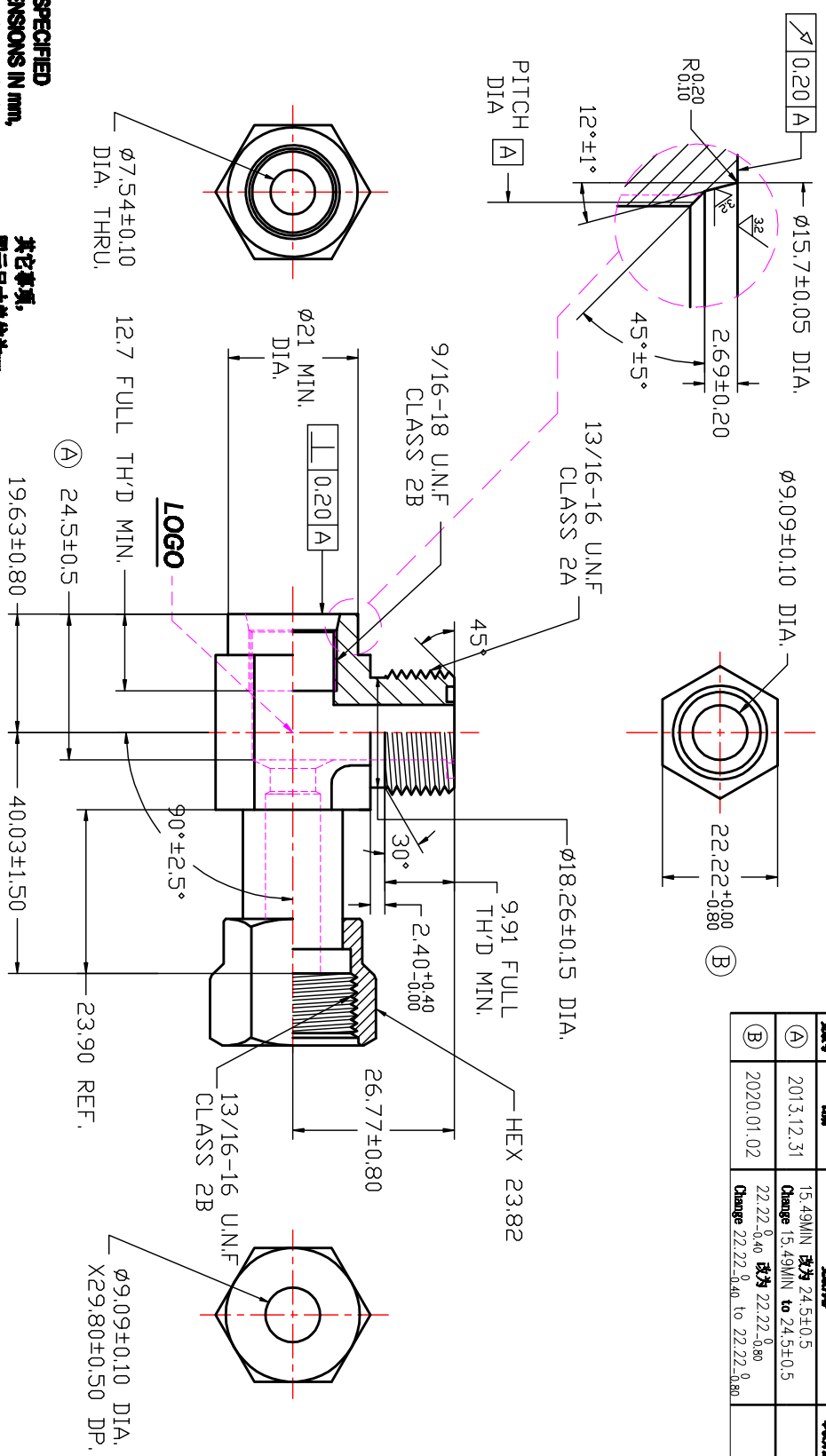


REV	DATE	REVISION DETAILS	APPD
REV 1	2013.12.31	15.49MIN 改为 24.5±0.5 Change 15.49MIN to 24.5±0.5	
(A)	2020.01.02	22.22-0.40 改为 22.22-0.80 Change 22.22-0.40 to 22.22-0.80	
(B)			



UNLESS SPECIFIED
ALL DIMENSIONS IN mm,
MACHINED SURFACES $R_a=3.2\mu m$,
ANGLE TOLERANCES $\pm 5^\circ$,
Other tolerance except angles,
in accordance with
GB/T1804-2000(ISO2768-1)m
and GB/T184-1996(ISO2768-2)m

其它事项,
图示尺寸为mm,
未注机械加工表面粗糙度 $R_a=3.2\mu m$,
未注角度公差 $\pm 5^\circ$,
其它未注公差 (除角度外) 均按:
GB/T1804-2000(ISO2768-1)m 和
GB/T184-1996(ISO2768-2)m

MATERIAL

Chinese steel 45

FINISH

Remove all sharp edges burrs, splines and sharp corners. R127-0.254mm. Zinc Plating 10um. Salt Spray Test 48hrs. Pass. And Phosphating 90 hrs to white / 144 hrs to red rust in salt spray test.

去除所有锐边、毛刺、尖角和尖棱。R127-0.254mm。镀锌10um。盐雾试验48小时合格。磷化90小时至白色/144小时至红锈。盐雾试验合格。

Zhejiang Guochang Autoparts Co., Ltd	
PART No 零件名	40597-8FS-8FS-SW-6PT
SCALE:	
NTS	
APPD:	Drawn: Sun Jianguan
DATE:	2020.01.02
DATE:	2020.01.02
CHK:	Li Jumbiao
CHK:	2020.01.02