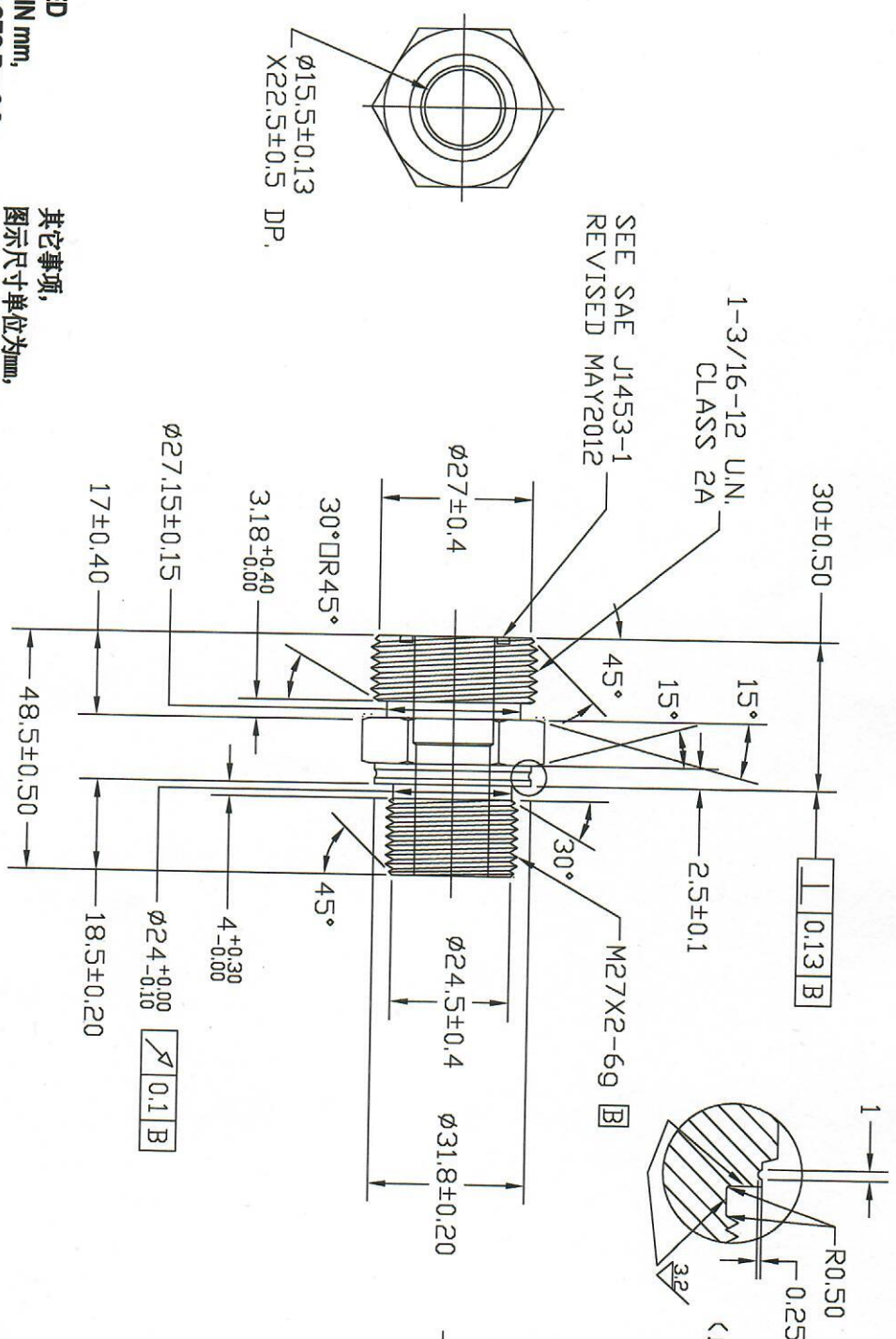


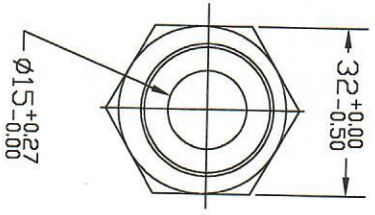
REV	DATE	REVISION DETAILS	APPD
更改号 A	日期 Mar. 30, 2020	更改内容 Drawing Update	审核并批准



1-3/16-12 UN, CLASS 2A
SEE SAE J1453-1 REVISED MAY2012

M27X2-6g

Ø15.5±0.13 X22.5±0.5 DP.



UNLESS SPECIFIED ALL DIMENSIONS IN mm, MACHINED SURFACES Ra=3.2um, ANGLE TOLERANCES ±5°, Other tolerance except angles, in accordance with
 GBT1804-2000(ISO2768-1)-m and GBT1184-1996(ISO2768-2)-m

其它事项, 图示尺寸单位为mm, 未注加工表面粗糙度 Ra=3.2um, 未注角度公差 ±5°, 其它未注公差 (除角度外) 均按: GBT1804-2000(ISO2768-1)-m 和 GBT1184-1996(ISO2768-2)-m

MATERIAL	Chinese steel 45
FINISH	Remove all sharp edges,burrs,silvers and swarf, break all edges 0.127-0.254mm. ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST.

Zhejiang Gaocheng Autoparts Co., Ltd	
PART NO 零件名	40727-12FS-M27
SCALE:	
NTS	
APPD: 批准	DRN: Sun Jianghuan 制图 20.03.30
DATE: 日期	CHK: Li Junbiao 审核 20.03.30

镀锌: 三价铬钝化, 银白色, 盐雾试验96小时无白锈, 144小时无红锈, 镀锌层厚度大于8um