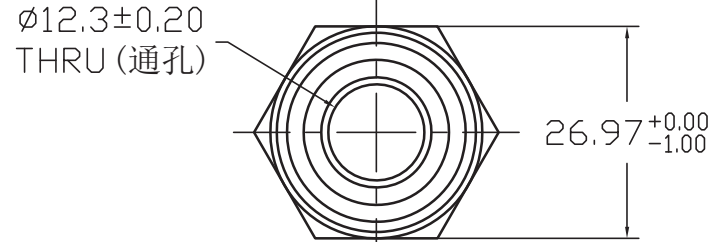


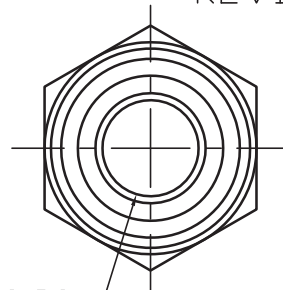
REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
A	Jun.28,2019	Drawing Update	

Pls note,  
All on 4 heads are the same totally.  
(零件四端全部相同)



1-14 UNS-2A  
4 PLCS  
(四端相同)

SEE SAE J1453-1  
REVISED MAY2012



$\phi 12.3 \pm 0.20$   
THRU (通孔)

13.97 FULL TH'D MIN.  
(有效螺纹)

16.69 REF (参考)

$\phi 22.6 \pm 0.40$

45°

90° ± 1.5°

$33.27 \pm 0.76$

$33.27 \pm 0.76$

$33.27 \pm 0.76$

$33.27 \pm 0.76$

UNLESS SPECIFIED  
ALL DIMENSIONS IN mm,  
MACHINED SURFACES  $Ra=3.2\mu m$ ,  
ANGLE TOLERANCES  $\pm 5^\circ$ ,  
Other tolerance except angles,  
in accordance with  
GB/T1804-2000(ISO2768-1)-m  
and GB/T1184-1996(ISO2768-2)-m

其它事项,  
图示尺寸单位为mm,  
未注机加工表面粗糙度  $Ra=3.2\mu m$ ,  
未注角度公差  $\pm 5^\circ$ ,  
其它未注公差(除角度外)均按:  
GB/T1804-2000(ISO2768-1)-m 和  
GB/T1184-1996(ISO2768-2)-m

Zhejiang Gaocheng Autoparts Co.,Ltd

PART No  
零件名

40738-10FS

SCALE:

APPD:  
批准

DRN: Pan  
制图 2019.06.28

NTS

DATE:  
日期

CHK: Pan  
审核 2019.06.28

MATERIAL

Chinese steel 45

FINISH

Remove all sharp edges, burrs, slivers and swarf, break all edges 0.127-0.254mm.  
ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION  
AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST.

去除所有毛刺, 铁屑等残留物, 锐边倒钝0.127-0.254mm.

镀锌, 三价铬钝化, 银白色, 盐雾试验96小时无白斑, 144小时无红锈, 镀锌层厚度大于8um.