		REV 更改号	DATE <sub>日期</sub>	REVISION DETAILS	APPD 审核并批准
				change the surface treatment from zinc plating to oil dip	
			-	Change 9 +/-0.20 to 9 +/-0.2	
	2-15°	C	Jun.30,2019	Change 1x45degree to 45degre Add dia.16.65 +/-0.25	
	(两边) (0.05 Z) (0.05 Z)		25.4+0.00	Ø9.5±0.20 *25 DP(孔深)	
UNLESS SPECIFIED其它事项,ALL DIMENSIONS IN mm,图示尺寸单位为mm,MACHINED SURFACES Ra=3.2um,未注机加工表面粗糙度 Ra=3.2um,ANGLE TOLERANCES ±5°,未注角度公差 ±5°,Other tolerance except angles,其它未注公差(除角度外)均按:in accordance withGB/T1804-2000(ISO2768-1)-mGB/T184-1996(ISO2768-2)-mGB/T1184-1996(ISO2768-2)-m			Zhejiang Gaocheng Autoparts Co.,Ltd   PART No 40935-8		
MATERIAL	Chinese steel 45			PPD: DRN:	Pan
	Remove all sharp edges, burrs, slivers and swarf, break all edges 0, 127-0, 254mm. 去除所有毛刺, 铁屑等残留物, 铁边倒钝0, 127-0, 254mm.		1	北准 制图 : ATE: CHK:	2019.06.30