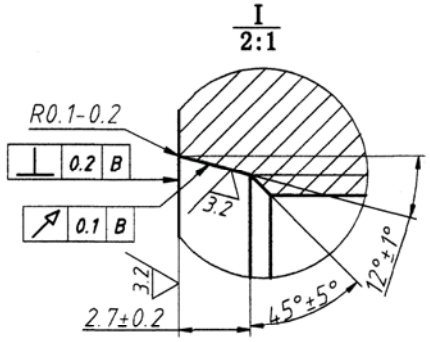
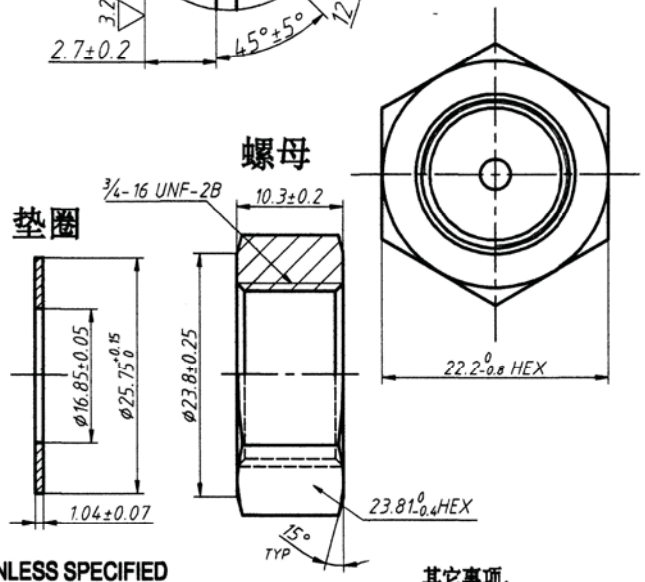
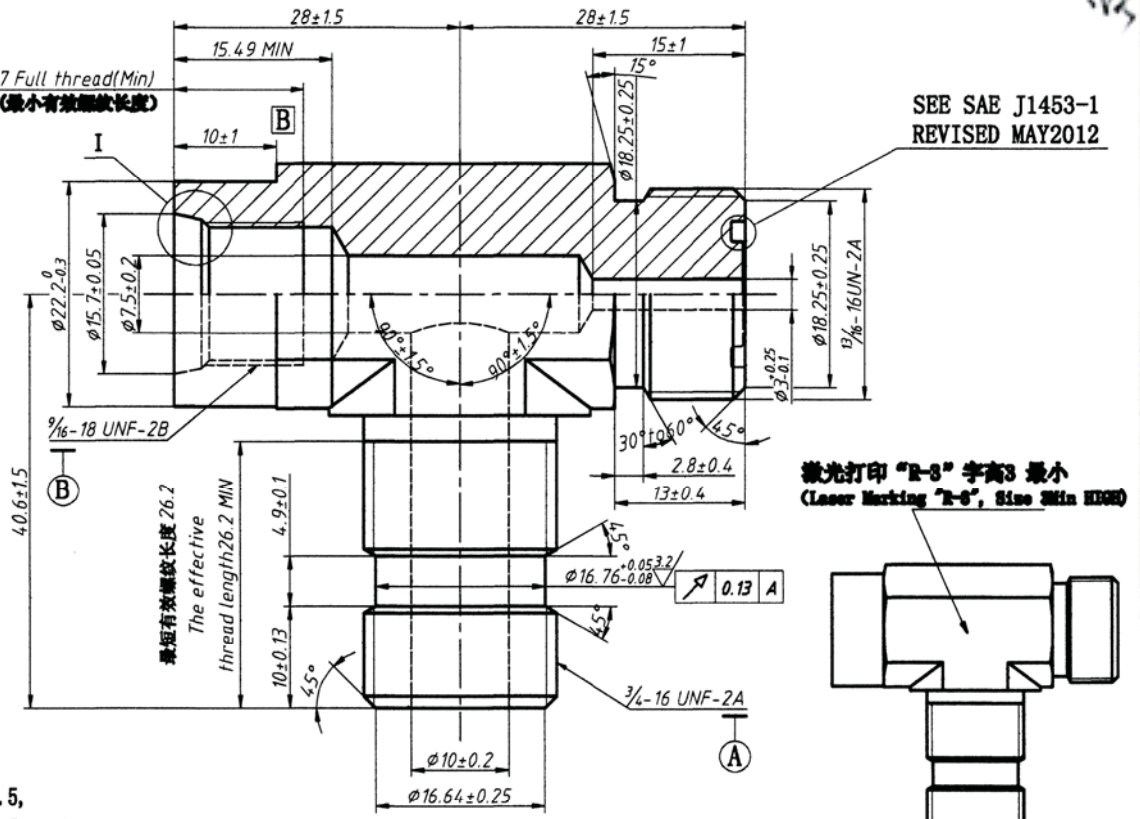
REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
A	May. 06. 2022	Production issue	
B	Jun. 20. 2022	Delete the chamfer 15°	







激光打印 "R-8" 字高3 最小
(Laser Marking "R-8", Size 3Min HIGH)

UNLESS SPECIFIED
ALL DIMENSIONS ARE IN mm,
ROUGHNESS ON
HEXAGON SURFACE ,
INNER SURFACE OF THE BORE
BETWEEN Ra6.2 um AND Ra12.5um,
OTHER MACHINED SURFACE Ra3.2μm,
ANGLES TOLERANCE ±5°,
DIMENSIONS TOLERANCE ±0.25mm,
REMOVE ALL BURRS,SLIVERS AND SWARF,
BREAK ALL SHARP EDGES R<0.5mm.

其它事项,
图示尺寸单位为mm,
六角面粗糙度 ,
内孔表面粗糙度Ra6.2-Ra12.5,
其它未注机加工表面粗糙度 Ra=3.2μm,
未注角度公差 ±5',
未注尺寸公差 ±0.25mm
去除所有毛刺及金属切屑,
锐边倒钝R<0.5mm.

		Zhejiang Gaocheng Autoparts Co.,Ltd	
THIRD ANGLE PROJECTION		PART No 零件名	41158-8FS-8NW0-6PT
MATERIAL	Chinese steel 45# 材料 45号钢	SCALE: NTS	APPD: 批准 DRN: 余德胜 制图 2022.05.06
FINISH	Remove all sharp edges,burrs,slivers and swarf, break all edges 0.127-0.254mm. ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST. 去除所有毛刺，铁屑等残留物，锐边倒钝0.127-0.254mm. 镀锌，三价铬钝化，银白色，盐雾试验96小时无白锈。144小时无红锈，镀锌层厚度大于8um.		DATE: 日期 21/6/22 CHK: 詹永斌 审核 2022.05.06

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