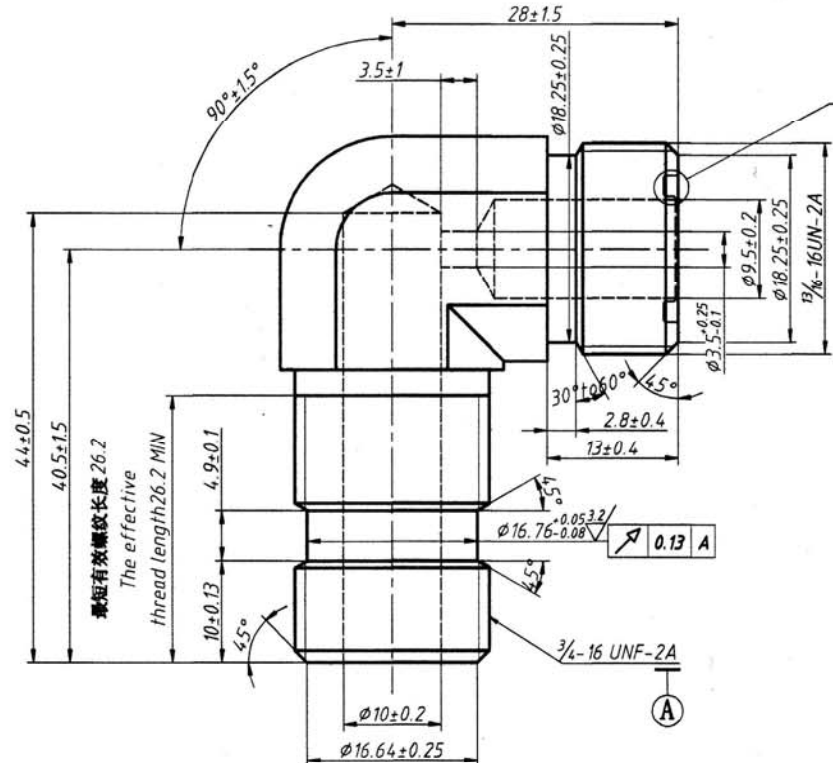
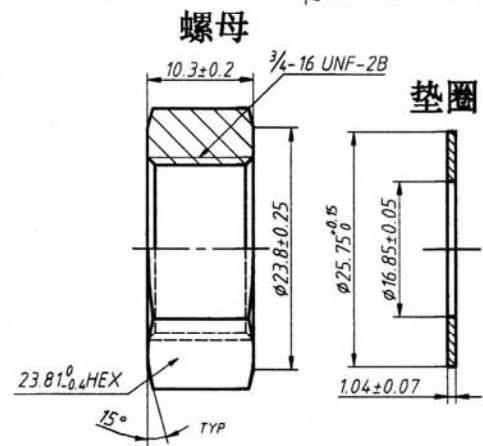
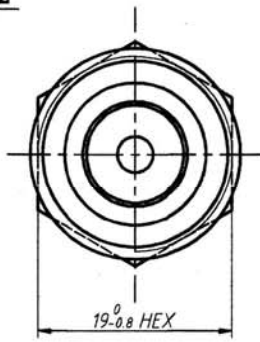


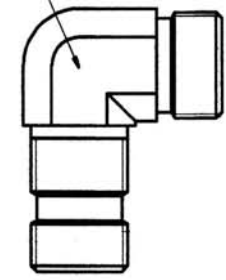
| REV 更改号 | DATE 日期 | REVISION DETAILS 更改内容 | APPD 审核并批准 |
|------------|-------------|--------------------------|---------------|
| A | May.03.2022 | Production issue | |



SEE SAE J1453-1
REVISED MAY2012



激光打印“R-3.5”字高3 最小
(Laser Marking “R-3.5”, Size 3Min HIGH)



UNLESS SPECIFIED
ALL DIMENSIONS ARE IN mm,
ROUGHNESS ON
HEXAGON SURFACE $\sqrt{0.1}$,
INNER SURFACE OF THE BORE
BETWEEN Ra6.2 um AND Ra12.5um,
OTHER MACHINED SURFACE Ra3.2um,
ANGLES TOLERANCE $\pm 5^\circ$,
DIMENSIONS TOLERANCE ± 0.25 mm,
REMOVE ALL BURRS,SLIVERS AND SWARF,
BREAK ALL SHARP EDGES R<0.5mm.

其它事项,
图示尺寸单位为mm,
六角面粗糙度 $\sqrt{0.1}$,
内孔表面粗糙度Ra6.2-Ra12.5,
其它未注机加工表面粗糙度 Ra=3.2um,
未注角度公差 $\pm 5^\circ$,
未注尺寸公差 ± 0.25 mm
去除所有毛刺及金属切屑,
锐边倒钝R<0.5mm.

Zhejiang Gaocheng Autoparts Co.,Ltd

THIRD ANGLE
PROJECTION

PART No
零件名 41291-8FS-8NWO-R3.5

MATERIAL Chinese steel 45# 材料 45号钢

FINISH Remove all sharp edges,burrs,slivers and swarf, break all edges 0.127-0.254mm.
ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST.
去除所有毛刺, 铁屑等杂物, 锐边倒钝0.127-0.254mm.
镀锌, 三价铬钝化, 银白色, 盐雾试验96小时无白斑, 144小时无红锈, 镀锌层厚度大于8um.

SCALE: APPD: 批准 DRN: 余德胜
DATE: 日期 2022.05.06
NTS: CHK: 詹永斌
审核 2022.05.06

