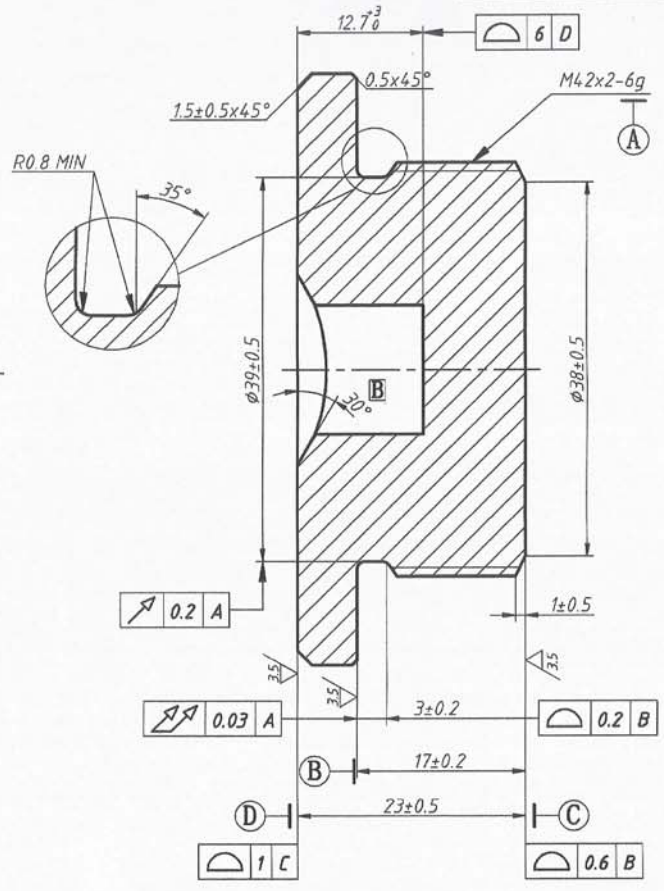
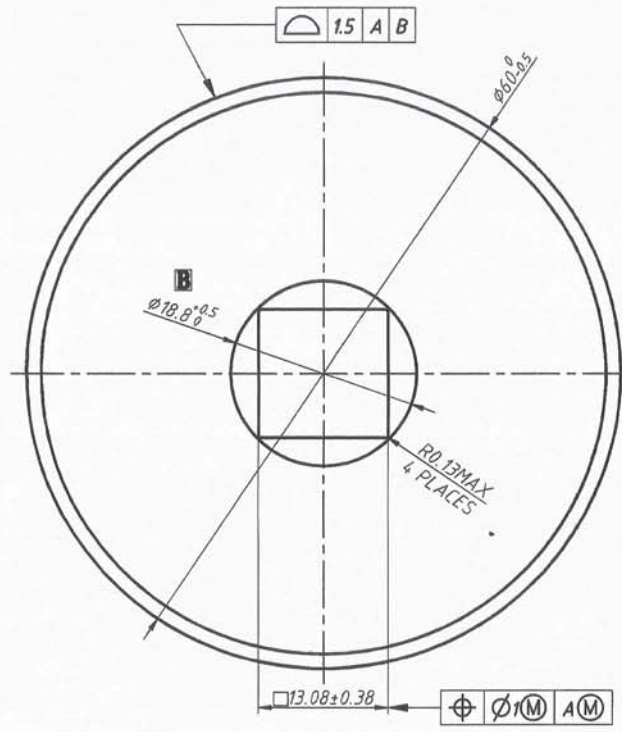


REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
A	JAN. 06. 2021	Production issue	
B	MAR. 10. 2021	Add chamfers Dia. 18.85x30°	Zhang



UNLESS SPECIFIED
ALL DIMENSIONS ARE IN mm,
ROUGHNESS ON
TETRAGON SOCKET SURFACE
MACHINED SURFACE Ra=3.2μm,
ANGLE TOLERANCE ±5',
OTHERS EXCEPT ANGLES
IN ACCORDANCE WITH
GB/T1804-2000(ISO2768-1)-m
AND GB/T1184-1996(ISO2768-2)-k

其它事项,
图示尺寸单位为mm,
内四方孔表面粗糙度
未注机加工表面粗糙度 Ra=3.2μm,
未注角度公差 ±5',
其它未注公差 (除角度外) 均按:
GB/T1804-2000(ISO2768-1)-m 和
GB/T1184-1996(ISO2768-2)-k

Zhejiang Gaocheng Autoparts Co.,Ltd	
THIRD ANGLE PROJECTION	PART No 零件名
SCALE: NTS	41483-PLG-M42
APPD: 批准 DATE: 日期	DRN: 余德胜 制图 2021.03.10 CHK: 詹永斌 审核 2021.03.10

MATERIAL	Chinese steel 20	材质 20#
FINISH	Remove all sharp edges,burrs,silvers and swarf, break all edges 0.127-0.254mm. ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST.	去除所有毛刺, 铁屑等残留物, 锐边倒钝0.127-0.254mm. 镀锌, 三价铬钝化, 银白色, 盐雾试验96小时无白斑, 144小时无红锈, 镀锌层厚度大于8um.