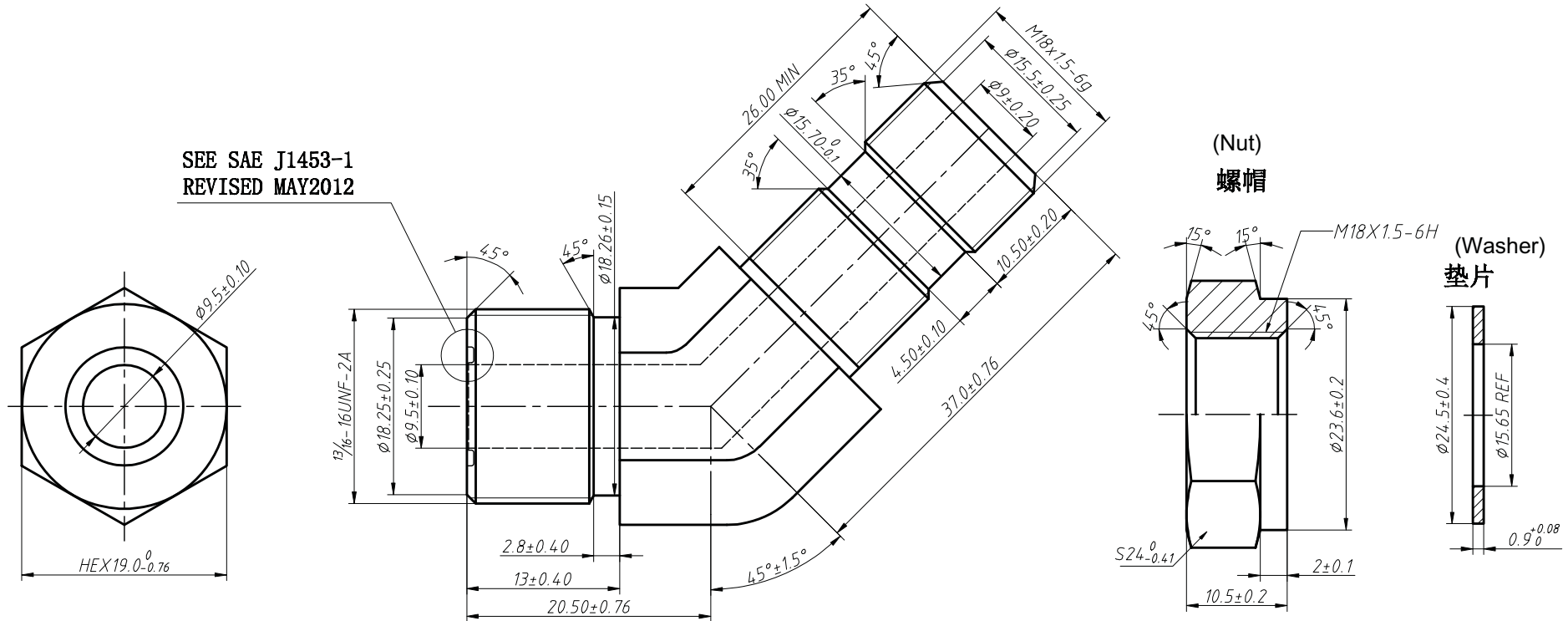


REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
A	JAN. 02. 2020	增加螺母和垫片 Add nut and washer	



SEE SAE J1453-1
REVISED MAY2012

UNLESS SPECIFIED
ALL DIMENSIONS IN mm,
MACHINED SURFACES Ra=3.2um,
ANGLE TOLERANCES ±5',
Other tolerance except angles,
in accordance with
GB/T1804-2000(ISO2768-1)-m
and GB/T1184-1996(ISO2768-2)-m

其它事项,
图示尺寸单位为mm,
未注机加工表面粗糙度 Ra=3.2um,
未注角度公差 ±5',
其它未注公差 (除角度外) 均按:
GB/T1804-2000(ISO2768-1)-m 和
GB/T1184-1996(ISO2768-2)-m

MATERIAL	Chinese steel 45	材质 45#	Zhejiang Gaocheng Autoparts Co.,Ltd	
FINISH	Remove all sharp edges,burrs,slivers and swarf, break all edges 0.127-0.254mm. ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST.	去除所有毛刺, 铁屑等残留物, 锐边倒钝0.127-0.254mm. 镀锌, 三价铬钝化, 银白色, 盐雾试验96小时无白斑, 144小时无红锈, 镀锌层厚度大于8um.	PART No 零件名	6802-8FS-M18NWO
			SCALE:	APPD: 批准
			NTS	DRN: 制图 余德胜
				DATE: 日期 2020. 01. 02
				CHK: 审核 詹永斌