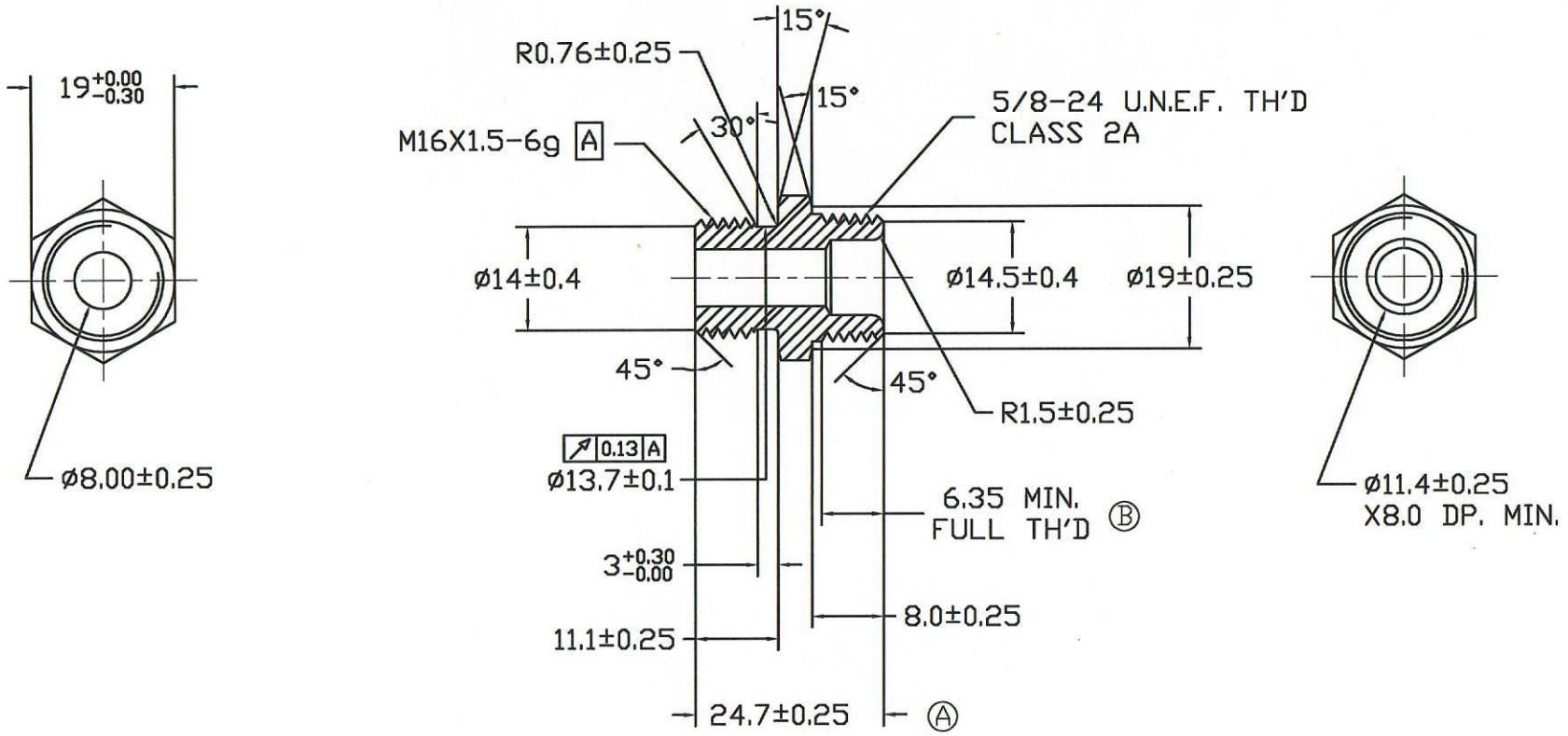
REV 更改号	DATE 日期	REVISION DETAILS 更改内容	APPD 审核并批准
Ⓐ	May.18.2020	24.7±0.3改为24.7±0.25 Change24.7±0.3to24.7±0.25	
Ⓑ	May.18.2020	6.35±0.25 改为 6.35 Change6.35±0.25 to 6.35	



UNLESS SPECIFIED
ALL DIMENSIONS IN mm,
MACHINED SURFACES Ra=3.2um,
ANGLE TOLERANCES ±5°,
Other tolerance except angles,
in accordance with
GB/T1804-2000(ISO2768-1)-m
and GB/T1184-1996(ISO2768-2)-m

其它事项，
图示尺寸单位为mm，
未注机加工表面粗糙度 Ra=3.2um，
未注角度公差 ±5°，
其它未注公差（除角度外）均按：
GB/T1804-2000(ISO2768-1)-m 和
GB/T1184-1996(ISO2768-2)-m

MATERIAL	Chinese steel 45		
FINISH	Remove all sharp edges,burrs,slivers and swarf, break all edges 0.127-0.254mm. ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST.	去除所有毛刺，铁屑等残留物，锐边倒钝0.127-0.254mm. 镀锌，三价铬钝化，银白色，盐雾试验96小时无白斑。144小时无红锈，镀锌层厚度大于8um.	

Zhejiang Gaocheng Autoparts Co.,Ltd			
PART No 零件名	68FZ-06-M16		
SCALE: NTS	APPD: 批准	DRN: Sun Jianghuan 制图 20.05.18	
	DATE: 日期	CHK: Li Junbiao 审核 20.05.18	