

Material	Type of surface	Surface conditions	Function of coating
Stainless	Soap coated	Dry stearate coated by drawing process.	Lubrication for wire drawing & spring coiling.
	Bright drawn	Oil drawn surface, shining.	Good appearance
Carbon	Phosphating +oiling	Zinc phosphate coating by dipping in the liquid bath before wire drawing. Oiling on finish wire as default state.	Lubrication for wire drawing & spring coiling.
	Galvanized	Electric galvanized or, Hot dipped galvanized.	Rust proof

